# Re-Energy Construction Plan

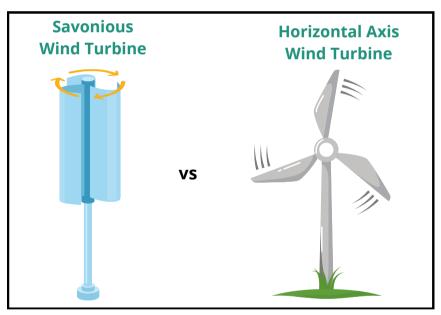
# Build Your Own Wind Turbine



# Background

### The Savonius Wind Turbine

These plans are for the construction of vertical axis wind turbine, modelled after a design by the Finnish engineer S.J. Savonius in 1922. His idea was to mount two half-cylinders on a vertical shaft. It was simple to build and could accept wind from any direction. However, it was somewhat less efficient than the more common horizontal axis turbine. The reason for the difference has to do with aerodynamics. Horizontal axis turbines have blades that



*Figure 1. The differences between a Savonius wind turbine and a horizontal axis wind turbine.* 

### **Permanent Magnet Alternator**

These plans are for the construction of vertical axis wind turbine, modelled after a design by the Finnish engineer S.J. Savonius in 1922. His idea was to mount two half-cylinders on a vertical shaft. It was simple to build and could accept wind from any direction. However, it was somewhat less efficient than the more common

This is the simplest and possibly most efficient way to generate electricity, and is the same basic principle used in almost all wind turbines, even the large-scale commercial ones. The electricity from a wind turbine varies with the wind speed, so to make practical use of it, you must be able to store it in batteries, or change it into a form that gives a stable, constant voltage. Usually, electricity from wind turbines is converted from alternating current to direct current, which can be used for battery charging. You can find plans on the Internet for simple electronic devices called bridge rectifiers. Bridge rectifiers consist of just 4 diodes and can be made for just a few dollars.



# **Construction Plan: Build It!**

These step-by-step instructions provide you with a plan for making a wind turbine.

#### **Safety Precautions**

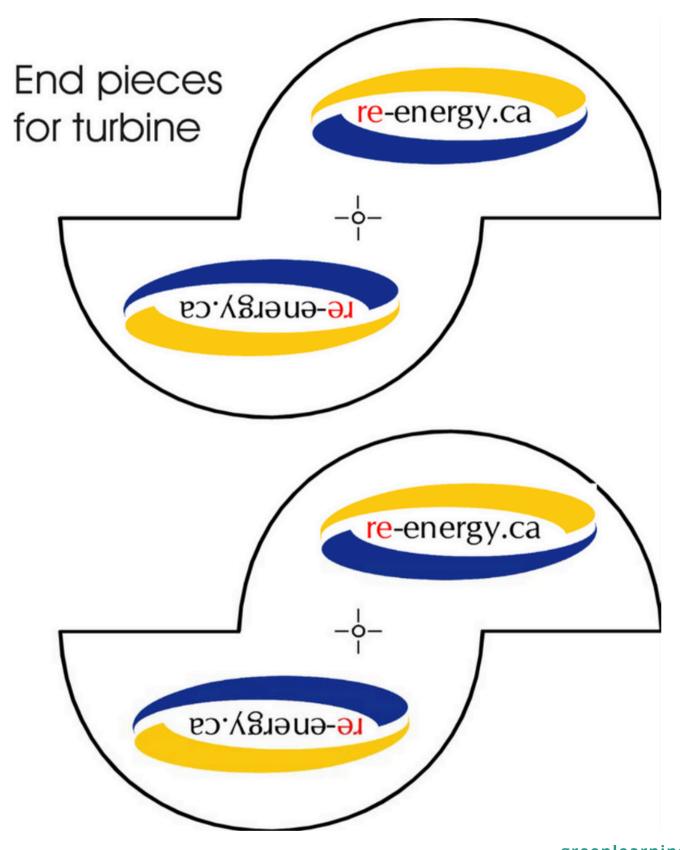
- Utility knives and scissors can be dangerous! Use caution when cutting materials using them. The blades of most utility knives can be extended and locked in place. Extend the blades only far enough to cut all the way through the material, no farther. Be sure they are locked in position while cutting.
- Hot glue guns can cause serious burns, as can the glue if it comes in contact with your skin.
- The magnets you will be using can cause serious damage to computers or other electronic devices. Be sure to keep them away from credit cards, computer disks, audio tapes, or any other materials on which information is stored magnetically.

# **Materials Required**

Quantity	ltem	Sources
1	Clear plastic water bottle, 1.5L size	Grocery and convenience stores, recycling bins
1	Base 14cm by 25cm, 2cm thick, plywood, particle board, or lumber (1x6)	Hardware or home improvement store, or wood scraps
120m (approx.)	28-gauge enameled magnet wire	Electric motor repair shops, electrical supply houses.
4	Rare earth disk magnets (2-2.5cm diameter)	Lee Valley Tools ( <u>https://www.leevalley.com/en-</u> <u>ca</u> ); eBay.
80 to 100cm	Square dowels: Two pieces 30cm long, and one piece 20cm long	Most hardware and home improvement stores.
1	Round wooden dowel (6mm or ¼″) 30 cm long	Hardware or home improvement store.
1	Light emitting diode (LED 5mm size	Electronics supply store (in Canada: The Source / Circuit City)
4	Fender washers (3cm diameter)	Hardware store
1	Wood screw (#8, 5/8ths inch, square recess)	Hardware store
1	Screw eye (25mm or 7/8")	Hardware store
1	Corrugated cardboard or foam board, 60 cm by 20 cm (approximately)	Recycling bin or stationery store, or art supply store.
6	Braces (3cm pieces of square dowel, both ends cut at 45 degrees)	Cut from a short length of square dowel, or substitute other material. For supporting the uprights.
1	White glue (small bottle)	Stationery or hardware store

# **Templates**

**Instructions:** Glue this page to cardboard and cut out the shapes with utility knife.



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# Tools

Gather together the following tools

- Glue Gun
- Volt Meter
- Ruler
- Scissor
- Screw Driver
- Compass
- Utility Knife
- Pencil
- Electrical Tape
- Sand Paper
- Pencil Sharpener

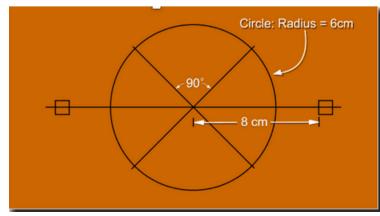
# **Construction Steps**

### Part A: Frame and Base

For this part, you will need:

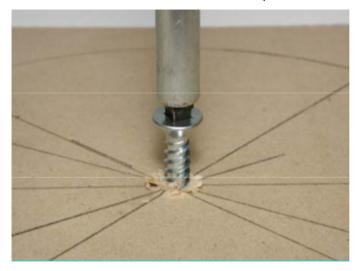
Tools	Materials
<ul> <li>Hot glue gun, glue sticks</li> <li>Pencil sharpener</li> <li>Screwdriver</li> <li>Ruler</li> <li>Geometry Compass</li> </ul>	<ul> <li>Base board (14cm x 25cm)</li> <li>Uprights (30 cm square dowel, 2 pieces)</li> <li>Crossbar (20cm square dowel, 1 piece)</li> <li>Screw</li> <li>Braces</li> <li>Round Dowel</li> </ul>

1.Use a pencil, ruler, and compass to mark the base board according to the dimensions in the diagram below:

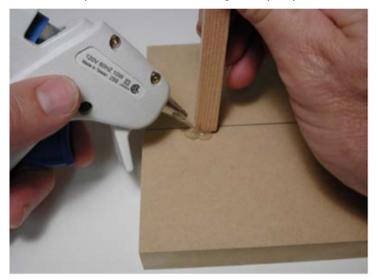




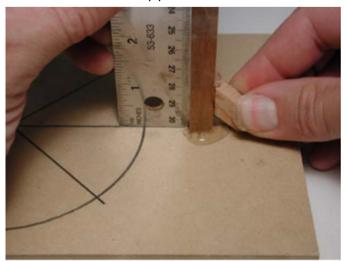
2. Drive the screw into the center point of the base board



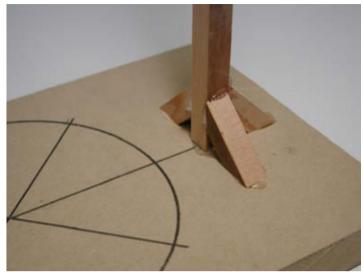
3. Using hot glue, fasten the 30 cm long square dowels to the frame as shown. Use a ruler or square to ensure they are perpendicular.



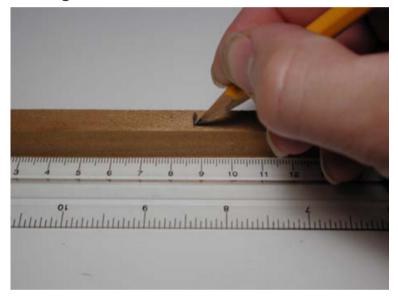
4. Add braces to support the frame, as shown.



### 5. A fully braced upright.



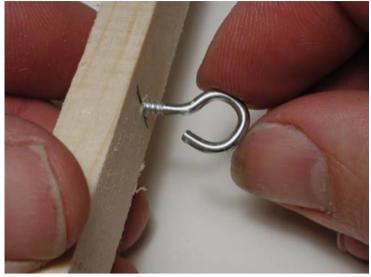
6. Using the ruler, find and mark the center of the cross bar.



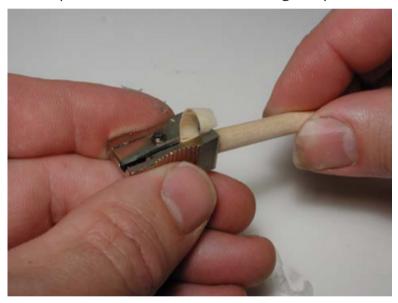
7. Test the dowel in the screw eye for fit. It should be loose, but with little play. Resize the screw eye as necessary.



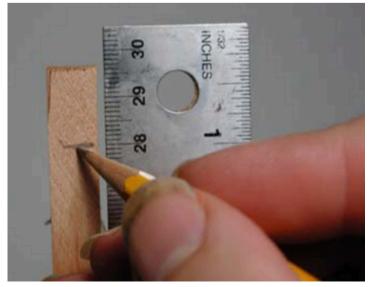
8. Turn the screw eye into the cross bar at the center point.



9. Sharpen the end of the dowel using the pencil sharpener.

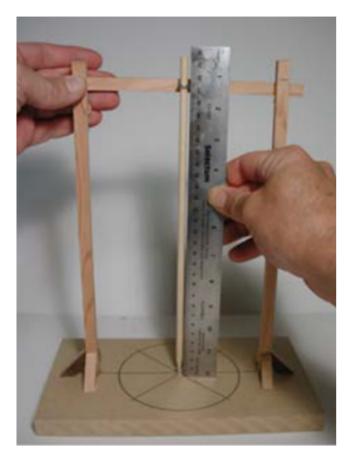


10. Place marks on the uprights 28 cm above the baseboard.

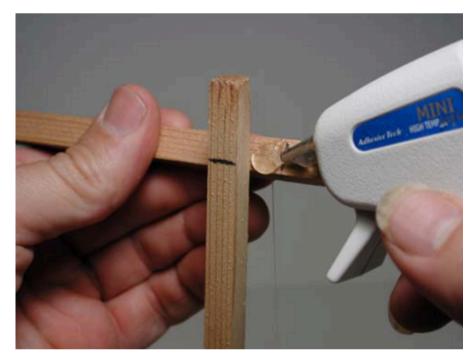




11. Slip the dowel through the screw eye on the crossbar and hold the crossbar in position on the uprights so that the dowel is perpendicular to the base. Mark its location with the pencil.



12. Secure the cross bar with generous amounts of hot glue.



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### 13. The finished frame!



## Part B: The Coils

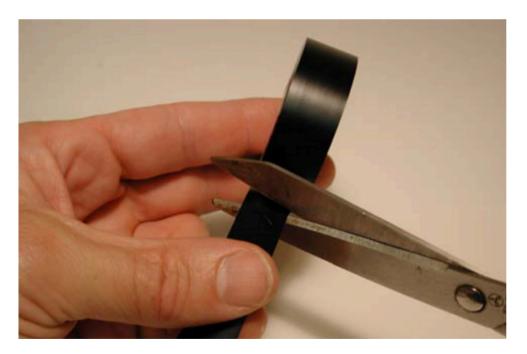
For this part, you will need:

Tools	Materials
<ul> <li>Pliers</li> <li>Sandpaper</li> <li>Scissors</li> <li>Digital voltmeter</li> </ul>	<ul> <li>Enamelled copper wire (28 gauge, 100m)</li> <li>Corrugated cardboard</li> <li>Electrical tape</li> </ul>

1. Make a winding jig by folding a small piece of corrugated cardboard over itself 3 times. The jig should be 3 cm wide by about 20 cm long. Secure with tape



2. Cut 8 pieces of electrical tape, 4 cm long each, and have these ready for the next steps.

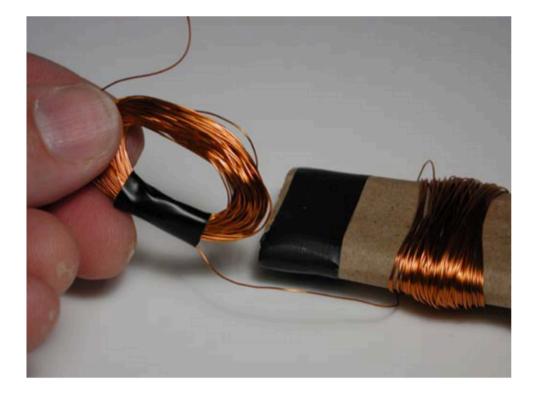


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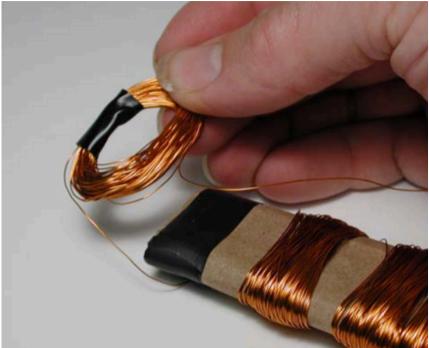
3. Wind the wire onto your jig, as shown. Make 4 coils each with 200 turns of wire, making sure there is a wide gap between each coil, and leaving about 40 cm of wire before the first coil, and after the last coil. This should use up about 20 meters of wire per coil.



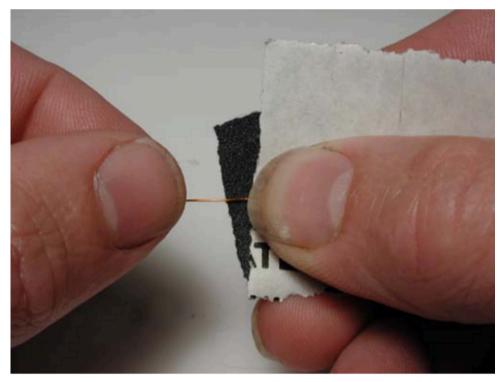
4. Slide the first coil off the jig and secure tightly with 2 of the 8 pieces of electrical tape.



5. Slide the next off the jig and secure both sides with tape. Repeat for the remaining 2 coils.



6. Carefully sand or scrape off 15mm of the enamel insulation from the free ends of the wire.



7. Test the coils to ensure electricity can get through all of them: set the voltmeter to ohm (the 200 ohm range) and connect the test leads to the free ends of the coils.



8. What the finished coils should look like:



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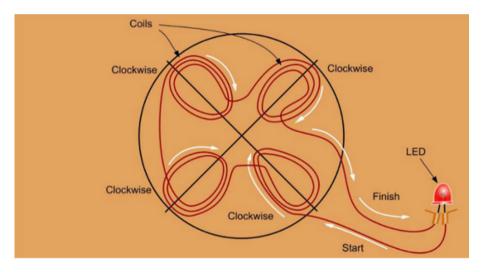
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# Part C: The Stator

For this part, you will need:

Tools	Materials
<ul> <li>Hot glue gun and glue sticks</li> <li>Electrical Tape</li> <li>Pliers or scissors</li> </ul>	<ul><li>Completed coils</li><li>Light emitting Diode</li></ul>

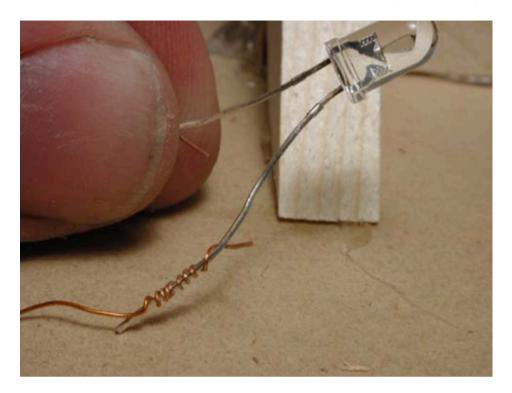
1. Loosely position all 4 coils on the base as shown in the diagram. Be sure the turns of the wire can carry electrons in a clockwise direction in each coil.



2. Once you are confident the coils are properly positioned, glue them down on the stator disk. They should just touch the circle you drew on the base. Use a generous blob of hot glue under each coil.



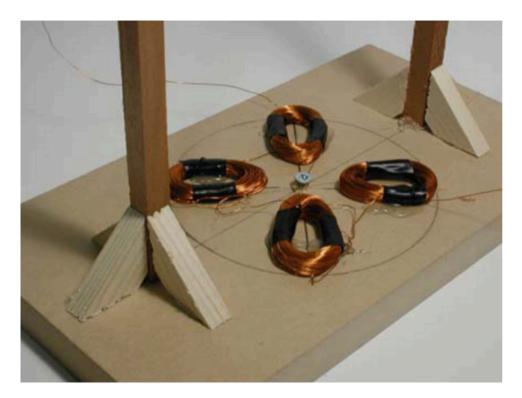
3. Connect the free ends of the coils wires to the light emitting diode.



4. Tape or glue any loose wire to the base or frame to keep it from catching on the turbine.



### 5. The finished stator.

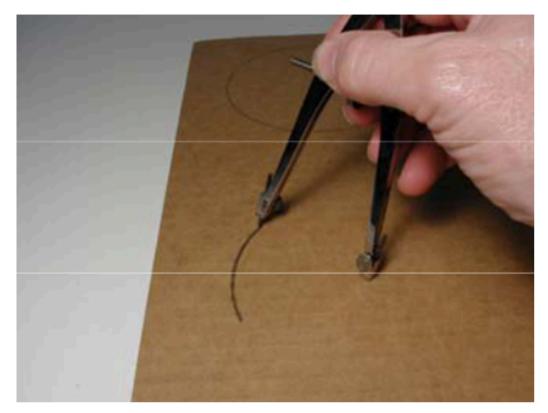


# **Part D: The Rotor**

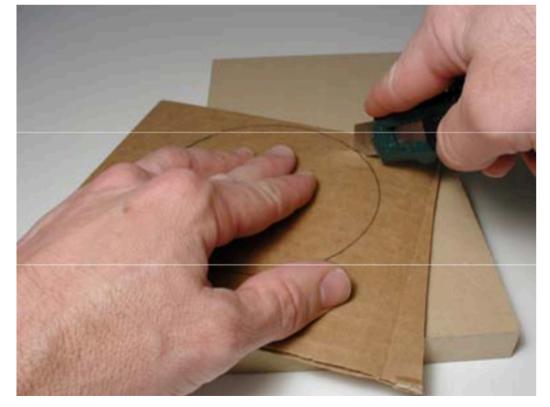
For this part, you will need:

Tools	Materials
<ul> <li>Geometry Compass</li> <li>Utility Knife</li> <li>Nail</li> <li>Hot glue gun</li> <li>Ruler</li> <li>Pencil</li> </ul>	<ul> <li>White glue</li> <li>Corrugated cardboard or foam board</li> <li>Magnets (1" diameter Rare earth, 4)</li> <li>Washers (4)</li> </ul>

1. Using the geometry compass, mark 2 circles 12cm in diameter on the cardboard or foam board.

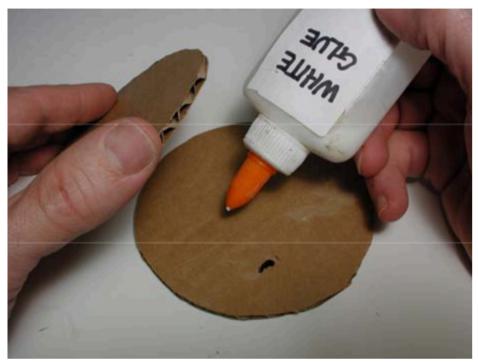


2. Cut these circles to make discs from the cardboard using the utility knife

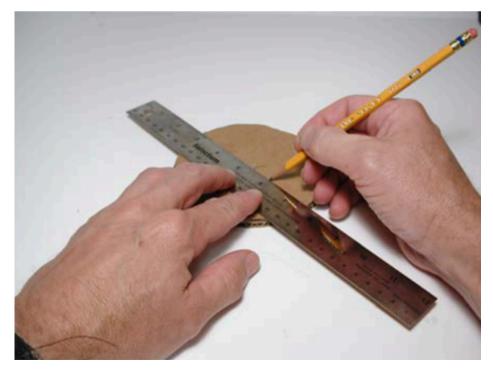


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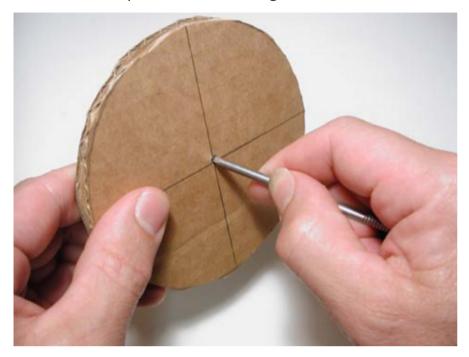
3. Use the white glue to laminate the two larger discs together. (Tip: if you are using corrugated cardboard, orient the corrugations in the discs so they are perpendicular to each other, to increase the rotor discs stiffness.)



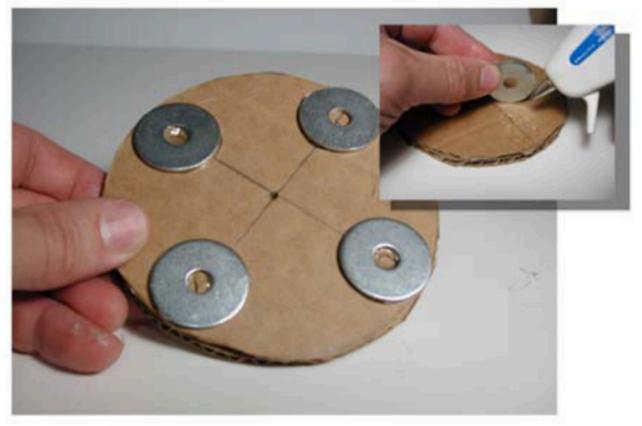
4. Using a ruler, mark one side of the rotor disc with perpendicular lines. Be sure the two lines are 90 degrees apart. Use a geometry square or the corner of a piece of paper to help you locate the second line.



5. Use a nail to punch a hole through the center of the rotor disc.



6. Hot glue the 4 fender washers to the disc, centering them over the lines and bringing their edges up to the edge of the disc. Tip: be sure the washers are clean and free of all grease and dirt, otherwise, they may not stick to the disc.

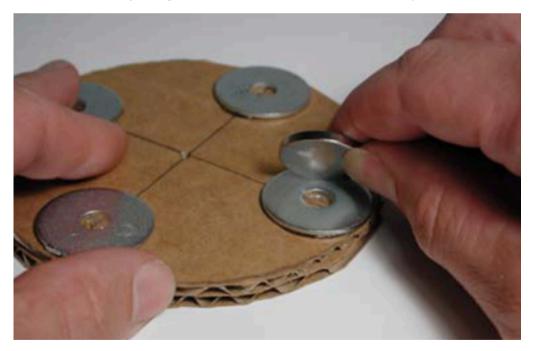


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7. Carefully separate your magnets by sliding them off the stack, one at a time.



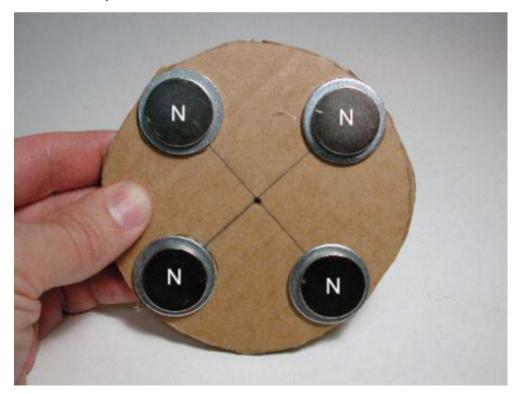
8. Carefully place a magnet on each washer with the same pole facing up (north or south). On many magnets, a red dot marks the north pole.



9. *Tip:* If you are unsure of the polarity of the magnets, you can use a magnetic compass to confirm that all the magnets are either north or south.



10. The completed rotor.

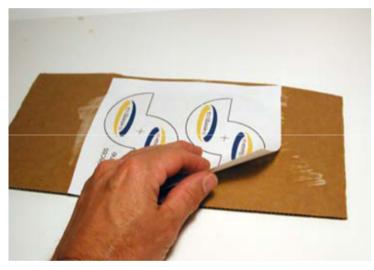


## **Part E: The Turbine**

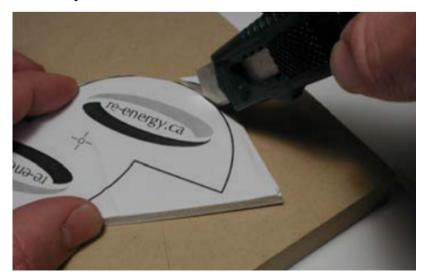
For this part, you will need:

Tools	Materials
<ul> <li>Scissors</li> <li>Utility Knife</li> <li>Nail</li> <li>Hot glue gun</li> <li>Sandpaper</li> </ul>	<ul> <li>1.5L water bottle</li> <li>Corrugated cardboard</li> <li>Turbine end piece template</li> </ul>

1. If you have not already done so, glue the templates for the turbine end pieces onto corrugated cardboard or foam board.



2. When the glue is dry, cut the two turbine end pieces free from the cardboard using the utility knife.



3. Using a nail, punch a small hole in.

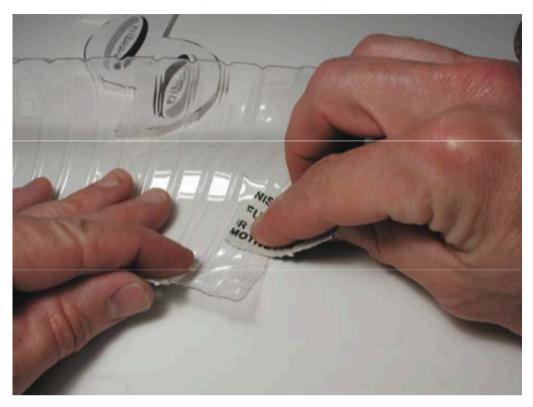


4. Using scissors or a utility knife, cut the top and bottom off the water bottle, then cut cylinder into two equal halves.

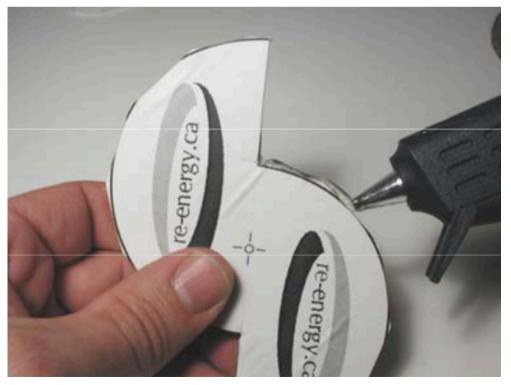


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5.Use the sandpaper to buff the inside edges of each bottle head where they will attach to the end pieces. Sanding allows the hot glue to adhere better.

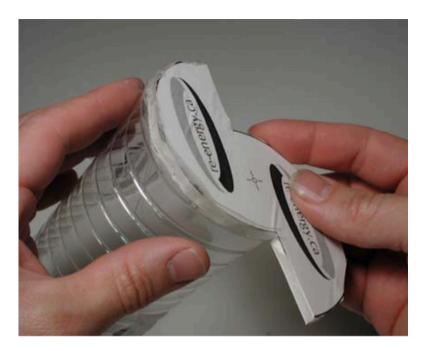


6. Apply hot glue to one the sanded edges of one of the turbine end pieces. Quickly position a plastic bottle head on this edge, holding it steady for about 20 seconds while the glue cools and hardens. (**Do NOT apply glue to the plastic bottle half!**)



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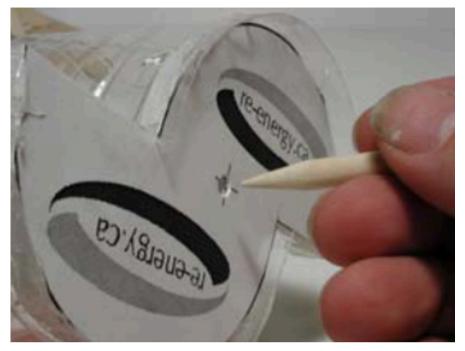
7. After checking for fit, apply glue to the edge of a second turbine end piece and fasten it to the first bottle half as shown.



8. Squeeze hot glue onto the remaining edges of the end pieces, and quickly apply the second bottle half to complete the turbine.



9. Push the sharpened round dowel through the center of the turbine, leaving about 6 cm projecting from the top.



10. Check the turbine for fit inside the frame. Spin it or blow on it to ensure it turns freely.



### **Part F: Final Assembly**

For this part, you will need:

Tools	Materials
<ul><li>Hot glue gun</li><li>Screwdriver</li></ul>	<ul> <li>Completed rotor disc</li> <li>Turbine</li> <li>Frame</li> <li>Electrical tape</li> </ul>

1. Carefully push the pointed end of the turbine shaft through the top of the rotor disc at its exact center. The magnet side should face down. Slide the disc so that about 2.5 cm of the dowel projects from the cardboard.



2. Test fit the turbine/ rotor assembly in the frame. Slide the top of the shaft through the screw eye and locate its sharpened point in the screw. Spin the rotor and ensure that:

- The turbine turns freely without striking the frame,
- The rotor disc does not wobble as it turns,
- The gap between the magnets and the coils is about 3 millimeters or less.



3. Hot glue the rotor disc into the position so that it does not move on the dowel.



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4. Final adjustments: You can micro-adjust the clearance by turning the screw in or out as needed.



5. Finished product below, now time to test it!



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# Part G: Test It

For this part, you will need:

Tools	Materials
<ul> <li>Digital voltmeter with probes and clips</li> </ul>	Completed turbine

1.Connect the leads from the voltmeter to the two wires where they connect to the LED.



2. Set the voltmeter for AC (alternating current) volts, as shown.



3. Blow on your turbine to cause it to spin. You should be able to get at least 1 volt, and as high as 4 volts.



4. You should see the LED light up. It should flash rapidly (a consequence of alternating current).



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# Troubleshooting Tips

Problem	Probable Causes	Suggested Solutions
Turbine turns too slowly, or turns with difficulty	The screw eye is too tight	Use pliers to enlarge the screw eye, or replace it with a larger one.
	The pointed end of the dowel is binding in the screw	Re-sharpen the dowel, or smooth it with sandpaper.
No voltage reading on voltmeter, or readings are erratic	Magnets are too weak	Substitute stronger magnets. Use the ultra- strong rare earth magnets NIB available through various Internet sources, hobby shops, or Lee Valley Tools.
	Voltmeter is set for DC, or you are using a voltmeter that has no AC setting.	Set voltmeter for alternating current (AC), or switch to a digital voltmeter with AC setting.
	Magnets are not oriented correctly	Remove the rotor and re-check the magnets. They should all be either North or South (not a mix of both).
	Coils are not oriented correctly	Re-check coil orientation. Following the wire through the circuit, it should spiral throughthe first coil in either a clockwise or counter- clockwise direction, and should go the same direction in each of the other coils.
	Poor connection with the voltmeter	Re-sand the ends of the wire where they join the LED. Connect to the voltmeter with alligator clips.
	Gap between magnets and coils is too large.	Use the screw to lower the height of the rotor disc to with 1 mm of the coils.
	Rotor is turning too slowly	Check the screw eye, frame, coils, and screw to ensure nothing is binding or causing excessive friction. Adjust or re-size as necessary to get the turbine to spin freely.

Problem	Probable Causes	Suggested Solutions
Readings are greater than 1VAC on the meter, but the LED doesn't light up.	The LED may have too high a voltage range.	Substitute an LED that activates at 900 millivolts or less.
	There is a poor connection on one or both LED leads.	Untwist the wire from the leads, re-sand, and twist on tightly, or use solder.
Magnet and/or metal washer falls off rotor	Poor bond between the washer and the rotor disk	Use rubbing alcohol or soap and water to remove grease from the washer. Scrub the surface of the washer with sandpaper and re- glue it with a generous blob of hot glue.
	Poor adhesion between magnet and washer, caused by a weak magnet	Substitute a stronger magnet, or add some hot glue or instant cyanoacrylate glue to attach the magnet permanently.

### Acknowledgements

The inspiration for the design of this model comes from the ingenious "Pico-turbine", published as a free project plan from <u>http://www.picoturbine.com</u>. PicoTurbine.com is one of the best sources of ideas and resources for renewable energy education on the Internet.

GreenLearning Canada gratefully acknowledges the Ontario Trillium Foundation for their support for the development of our work in renewable energy education, and the re-development of these construction plans.